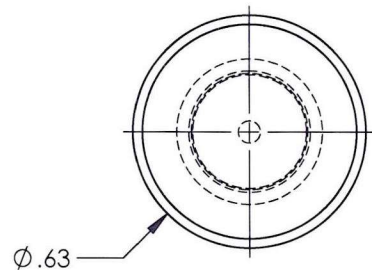
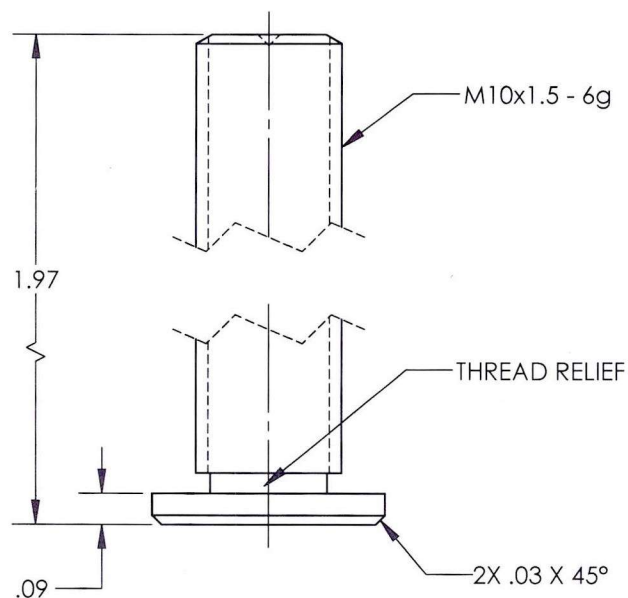
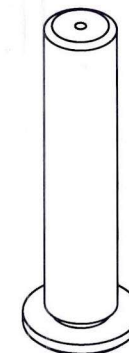
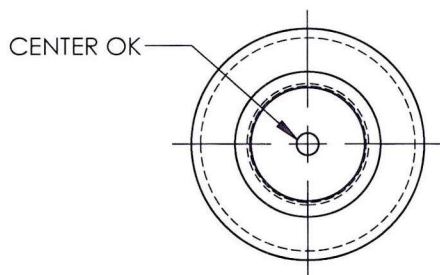


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0018	-7 ADDED CENTER OK NOTE, CH'D DIM WAS .03 X 45° IS 2X .03 X 45 °.	1/25/2017	RJC	



(-7)
BOLT

DART AEROSPACE	
TITLE EXTRACTOR	
DWG NO. RBEM632V3021125-7	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± .5°
SPEC ASTM B633 TYPE II SC 2	.X ± .1 SURFACES = 125/√
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 3/23/2016 SHEET 5 OF 6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041279**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041279
PO Date: 10/9/18
Due Date: 10/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180235	RBEM632V3021132-1	Unthreaded Plate -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/17/18	7 pcs	0 pcs	7 pcs	\$1.76471/pcs	\$12.35
							7 X	OCT 12 2018			
2	180217	RBEM632V3021125-3	Jaw -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	10/17/18	24 pcs	0 pcs	24 pcs	\$1.76471/pcs	\$42.35
							24 X	OCT 12 2018			



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PURCHASE ORDER **PO041279**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	180236	RBEM632V3021125-3	Threaded Plate -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/17/18	6 pcs	0 pcs	6 pcs	\$1.7647058/pcs	\$10.59
							6x			OCT 12 2018	
4	180219	RBEM632V3021125-7	Bolt -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/17/18	10 pcs	0 pcs	10 pcs	\$1.76471/pcs	\$17.65
							10x			OCT 12 2018	
5	180241	RBEM632V3021221-1	Guide -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/17/18	10 pcs	0 pcs	10 pcs	\$1.76471/pcs	\$17.65
							10x			OCT 12 2018	
Grand Total:											\$100.59

DAS
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9-89



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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER PO041279

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CG

Plex 10/12/18 1:14 PM dart.lavoie.chantal



Certificat de Conformité / Certificate of Compliance

(013368-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013368- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Oct-2018		Jessie Boisvert		041279				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEM632V3021132-1 Rev.	RBEM632V3021132-1 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2	ZINC CH	1	1	0	0	0
2	RBEM632V3021125-3 Rev.	RBEM632V3021125-3 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2	ZINC CH	24	24	0	0	0
3	RBEM632V3021132-3 Rev.	RBEM632V3021132-3 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2	ZINC CH	6	6	0	0	0
4	RBEM632V3021125-7 Rev.	RBEM632V3021125-7 TYPE 2 SC2	ZINC CH	10	10	0	0	0
5	RBEM632V3021221-1 Rev.	01 - ZINC-YELLOW TRI ASTM [ZINC-YELLOW TRIVALENT ASTM] RBEM632V3021221-1 01 -ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS TYPE 1 SC2	ZINC CH	10	10	0	0	0

 DAS
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 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.